

**Typical Configuration**  
**"5890" Section Mast**  
**Boats 40' to 45'**  
**(Mast Length 62' Max)**

"5890"

WT./FT. 5.3  
IYY (45.7) x Ixx (21.5)

Other Options Available

Standing Rigging  
(5/16" wire)

Double Spreaders  
w/Tangs Installed

Staysail Tang &  
Sheave Box Installed

Taper

Custom Awlgrip Color

Mechanical Splice

Deck Collar

5.75

9.00

FWD

FWD

5'-10" Maximum

Airfoil Spreader  
(Painted Aluminum)

Windex-15

Tri-Color Anchor Light

Backstay Toggle

Aluminum Masthead  
(Welded Construction)

Aluminum Mast  
Painted (Awlgrip White)

Spreader Bracket  
(Aluminum Welded)

Double Lower  
Tangs (S.S.)

Combo Light

4 Halyard Exits

Sail Stop

Sail Entry

Gooseneck Bracket  
(Welded)

8" Cleats

Vang Vang  
(Welded)

Aluminum  
Mast Step

Winch Base

VHF Antenna

Spinnaker Bail

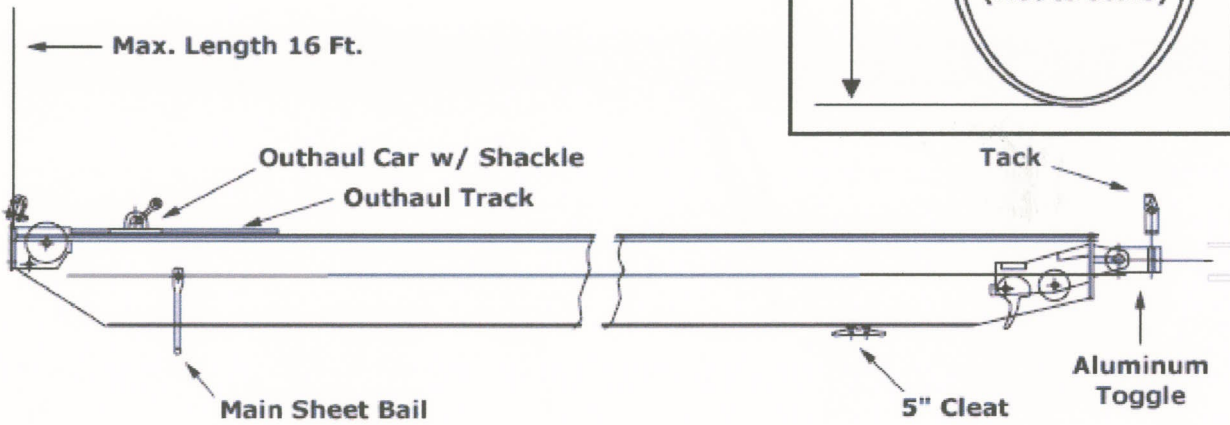
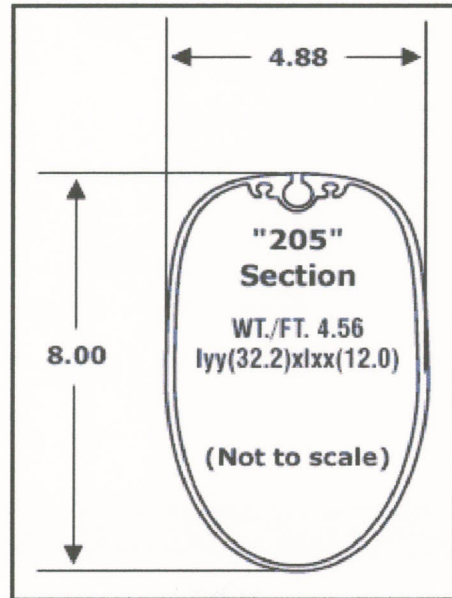
Headstay  
Toggle

Upper Shroud  
Tang (S.S.)

FI

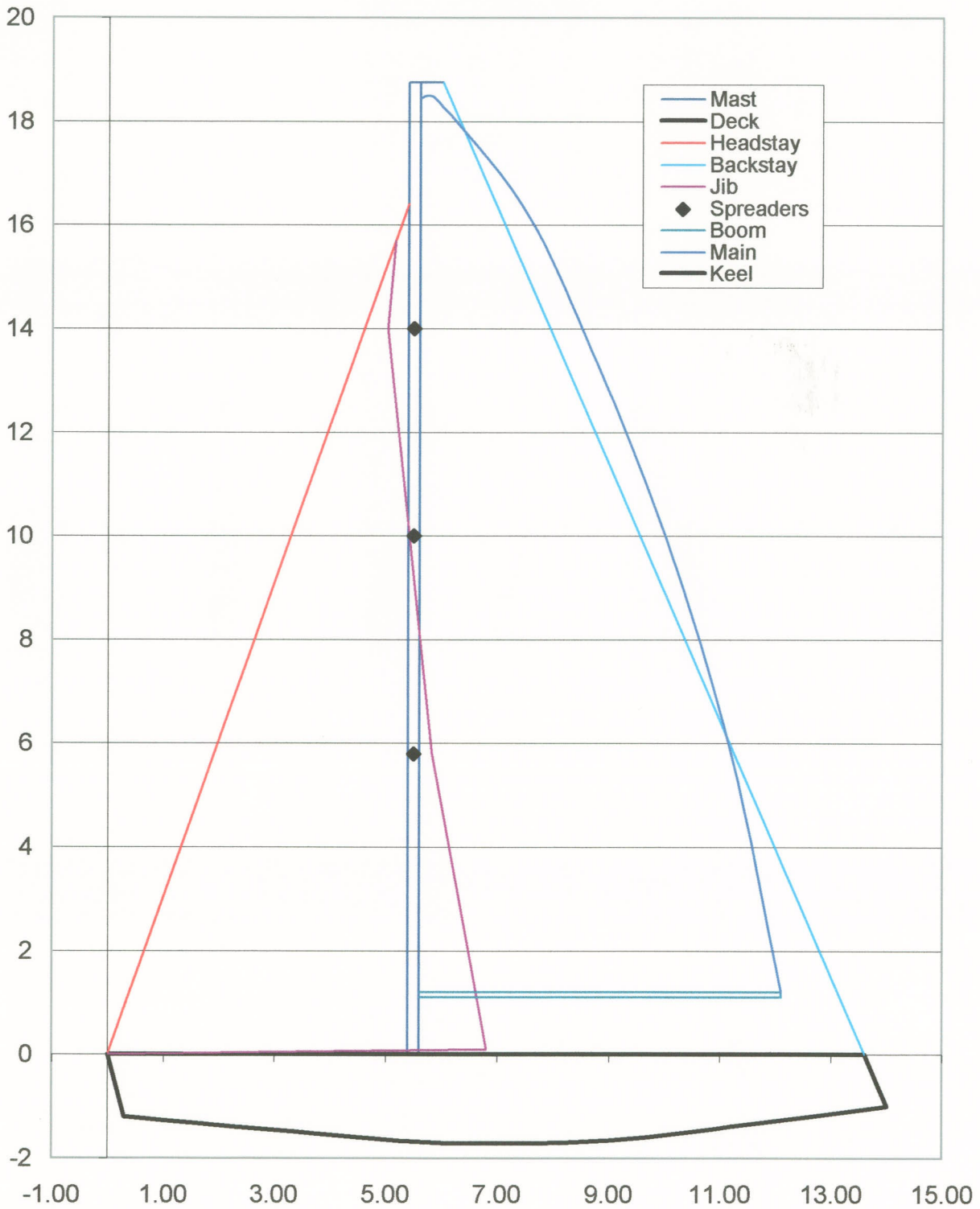
# "205 Section" Boom

Max. Length 16 Ft.



F-2

# 125% Jib Sailplan



## Rig Design - 125% Jib

### Main Dimensions

Mast height above the deck, I [m] =	18.75		
Mast distance from stem, J [m] =	5.50		
Mast transverse dimension, MT [m] =	0.10		
Mast Longitudinal Dimension, ML [m] =	0.20		
Boom height above the deck BH [m] =	1.20		
Boom length, E [m] =	6.50		
Mainsail luff P [m] =	17.55	Main AR =	2.7
Jib halyard height above deck IM [m] =	16.41		
Jib luff JL [m] =	15.59	Jib AR =	2.267045
Jib foot JF [m] =	6.88		
Height of lower spreader, HSL [m] =	5.80		
height of middle spreader, HSM [m] =	10.00		
Height of upper spreader, HSU [m] =	14.00		
Freeboard at mast station, FR [m] =	1.25		

#### Sail area:

Mainsail $SA_M$ [m <sup>2</sup> ] =	62.74
Jib area $SA_J$ [m <sup>2</sup> ] =	53.58
Upwind sailarea $SA_U$ =	116.32

Mainsail CE height above deck [m] =	7.76
Jib CE height above deck [m] =	6.23
Upwind CE height above deck [m] =	7.06

## Balance Procedure

Heeling arm [m] =	9.457
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#### Heeling moment HM:

Wind velocity [m/s] =	10.3
Air density [Kg/m <sup>3</sup> ] =	1.225
Average $C_L$ =	1
HM [Nm] =	71476.59697
HM [KGm] =	7286.095512

#### Righting moment at 25 degrees of heel:

RM [kgm] =	7292.098	from Hydromax
Error =	-0.08%	

Headstay angle from vertical, HA [deg] =	18.22
Backstay angle from vertical, BA [deg] =	24.13

The chainplate width is calculated imposing that the angle between the jib foot and the centerline is 12 degrees.

Chainplate width, b [m] =	1.144
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Consider a true wind speed of 15 knots at 10 m above the water; the actual wind speed at a different height can be calculated using:

$$U(z) = U_{\text{star}} / k * \ln (z / z_0)$$

$z_0$ [m] =	0.004
k =	0.4
$U_{10}$ [kt] =	15
$U_{10}$ [m/s] =	7.725
$U_{\text{STAR}}$ [m/s] =	0.909
So	
U(HSL) [m/s] =	7.380
U(HSM) [m/s] =	7.841
U(HSU) [m/s] =	8.142

Now it is necessary to calculate the wind triangles to find the apparent wind speed and apparent wind angle at both heights:

Boat Speed, VB [kt] =	7
Boat Speed, VB [m/s] =	3.605
True wind angle, TWA [deg] =	42

At the lower spreader:

Apparent Wind Speed, AWS [m/s] =	10.344
Apparent Wind Angle, AWA [deg] =	28.51
but this needs to be corrected for downwash, leeway and ideal angle of attack	
Downwash, [deg] =	4
Leeway, [deg] =	2
Ideal AOA, [deg] =	1
Corrected AWA, [deg] =	21.51 at the lower spreader

At the middle spreader:

Apparent Wind Speed, AWS [m/s] =	10.793
Apparent Wind Angle, AWA [deg] =	29.09
but this needs to be corrected for downwash, leeway and ideal angle of attack	
Downwash, [deg] =	3
Leeway, [deg] =	2
Ideal AOA, [deg] =	1
Corrected AWA, [deg] =	23.43 at the lower spreader

At the upper spreader:

Apparent Wind Speed, AWS [m/s] =	11.086
Apparent Wind Angle, AWA [deg] =	29.43
but this needs to be corrected for downwash, leeway and ideal angle of attack	
Downwash, [deg] =	2
Leeway, [deg] =	2
Ideal AOA, [deg] =	1
Corrected AWA, [deg] =	24.43 at the lower spreader

These angle allow us to calculate the ideal position of the jib leech at the mast

At lower spreader

Foretriangle dimension, [m] =	3.556
Jib Chord, [m] =	4.317
Jib distance from CL at mast, [m] =	1.402
Jib distance from CL at leech, [m] =	1.583
Long. Position of jib leech, [m] =	4.016
Average, [m] =	1.492

At middle spreader

Foretriangle dimension, [m] =	2.148
Jib Chord, [m] =	2.464
Jib distance from CL at mast, [m] =	0.931
Jib distance from CL at leech, [m] =	0.980
Long. Position of jib leech, [m] =	2.292
Average, [m] =	0.955

At upper spreader

Foretriangle dimension, [m] =	0.807
Jib Chord, [m] =	0.700
Jib distance from CL at mast, [m] =	0.366
Jib distance from CL at leech, [m] =	0.289
Long. Position of jib leech, [m] =	0.651
Average, [m] =	0.328

### Final Geometry

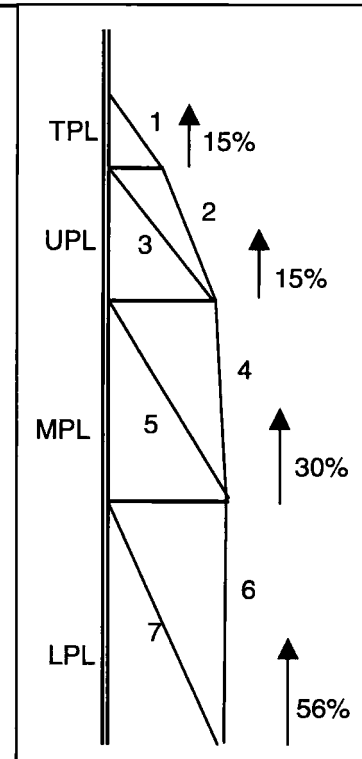
Chainplate width, b [m] =	1.144	b
Lower spreader length, [m] =	1.280	LSL
Middle spreader length [m] =	0.955	LSM
Upper spreader length, [m] =	0.550	LSU
Lower panel length, [m] =	5.300	LPL
Mid panel length, [m] =	4.200	MPL
Upper panel length, [m] =	4.000	UPL
Top panel length, [m] =	2.406	TPL

Angles from vertical [deg]:

Shroud # 1 =	12.88
Shroud # 2 =	5.79
Shroud # 3 =	13.43
Shroud # 4 =	4.42
Shroud # 5 =	16.95
Shroud # 6 =	-1.48
Shroud # 7 =	12.18

Spreader Up-Angle from horizontal [deg]:

Upper =	9.33
Middle =	7.01
Lower =	4.60



## Structural Calculations

Righting Moment at 30 deg of heel, RM [Kg-m] = 7910.76 from Hydromax

RM [lb-ft] = 57218.52708

Chainplate tension, PT [lb] = 22877.395

Mast Compression, PC [lb] = 42323.181

Moments of Inertia [in<sup>4</sup>] =  $C * P * L * 10^{-8}$

$C_L$  = 0.52

$C_T$  Upper = 1.69

$C_T$  Lower = 1.13

$L_L$ , [in] = 626.2

with split lower shrouds  
 $L_L$ , [in] = 417.5681

$L_T$  Upper, [in] = 165.4

$L_T$  Lower, [in] = 208.7

$I_L$  = 86.31

38.37 with split lower shrouds

$I_T$  Upper = 19.56

$I_T$  Lower = 20.82

Tension in the shrouds using the scheme in Henry and Miller paper.

Shr. # 1, [lb] = 3520.1      in [Kg] = 1596.7

Shr. # 2, [lb] = 3449.2      in [Kg] = 1564.5

Sum of shrouds 2 and 3 is = 3164.907

Shr. # 3, [lb] = 3528.1      in [Kg] = 1600.4

and is bigger than Shr 4, so I can join them.

Shr. # 4, [lb] = 6883.7      in [Kg] = 3122.4

Shr. # 5, [lb] = 6218.2      in [Kg] = 2820.6

Sum of shrouds 4 and 5 is = 5943.0

Shr. # 6, [lb] = 12815.6      in [Kg] = 5813.2

and is bigger than Shr 6, so I can use 4

Shr. # 7, [lb] = 10297.7      in [Kg] = 4671.0

and 5 down to the deck.

Shr. # 7, [lb] = 5228.3      in [Kg] = 2371.5

using split lower shrouds with a 10 deg angle front-aft

Compression in the spreaders:

Upper [Kg] = 198.1

Middle [Kg] = 636.8

Lower [Kg] = 913.3

## Weight Estimates

Using the split lower shrouds I can use the section "5890" from Hall Spar, otherwise I need section "255".

These sections have the following characteristics:

Section	Chord [in]	Width [in]	C/W	$I_L$ [in <sup>4</sup> ]	$I_T$ [in <sup>4</sup> ]	Weight [lb/ft]
5890	9.000	5.750	1.565	45.700	21.500	5.300
240	9.910	6.200	1.598	68.440	27.230	6.250
255	10.000	5.375	1.860	98.470	26.450	9.130
205 Boom	8.000	4.880	1.639	32.200	12.000	4.560
061 Spreader	2.250	0.609	3.695	0.130	0.010	0.380
081 Spreader	3.250	0.880	3.693	0.540	0.060	0.790

### Rigging

Type	Size [in]	Break Str.[lb]	Weight [lb/100 ft]
1 x 19 302 SS	3/16	4700.000	7.200
1 x 19 302 SS	1/4	8200.000	12.560
1 x 19 Dryform	5/16"	13530.000	22.940
1 x 19 Dryform	1/4"	8844.000	15.000
1 x 19 Dryform	6 mm	7810.000	13.250
1 x 19 Dryform	5 mm	5368.000	9.100

Mast length for keel, ML [m] =	20.400 in [ft] =	66.93	Use section 240
Boom length, BL [m] =	6.800 in [ft] =	22.31	Use section 205 boom
Top spreader length, LSU [m] :	0.550 in [ft] =	1.80	Use section 061 spreader
Mid spreader length, LSM [m] :	0.955 in [ft] =	3.13	Use section 081 spreader
Low spreader length, LSL [m] :	1.280 in [ft] =	4.20	Use section 081 spreader
Length Shr. 1 + 2 + 3, [m] =	10.601293 in [ft] =	34.78	Use 1 x 19 Dryform 1/4"
Length Shr. 4 + 5 + 6 + 7, [m] =	30.050677 in [ft] =	98.59	Use 1 x 19 Dryform 3/8"
Headstay length, [m] =	17.303613 in [ft] =	56.77	Use 1 x 19 Dryform 3/8"
Backstay length, [m] =	21.133504 in [ft] =	69.33	Use 1 x 19 Dryform 3/8"

Item	Weight [Kg]	VCG [m]	LCG [m]
Mast, unfitted	160.90	9.800	5.500
Boom, unfitted	46.15	2.450	9.000
Headstay	5.91	9.453	2.750
Backstay	7.21	10.625	9.750
Shrouds 1, 2, 3	2.37	14.453	5.500
Shrouds 4, 5, 6,	10.26	8.250	5.500
Top spreader	0.31	15.250	5.500
Mid spreader	1.12	11.250	5.500
Lower spreader	1.50	7.050	5.500
<b>Total =</b>	<b>235.73</b>	<b>8.354</b>	<b>6.246</b>



## Structural Calculations

ABS Definitions		Min. Required
Length, L [m]	13.4	
Breadth, B [m]	4	
Depth, D [m]	1.5	
Draft, d [m]	0.47	0.5708
Keel Root center, Ct [m]	0.6	
Keel span, s [m]	2.4	
Keel root chord, Ch [m]	1.2	

Single Skin Laminate

The minimum thickness must be greater than values given by either:

$$1) t_a [\text{mm}] = s * c * \sqrt{p * k / \text{Sigma}}$$

$$2) t_b [\text{mm}] = 0.75 * s * c * (p * k1 / (0.02 * E))^{1/3}$$

Laminate Properties	
E-glass fiber density, [Kg/m <sup>3</sup> ]	2600
Polyester resin density, [Kg/m <sup>3</sup> ]	1200
Fiber weight fraction	0.35
Laminate density, [Kg/m <sup>3</sup> ]	1478.673
Flexural strength, F <sub>s</sub> [N/mm <sup>2</sup> ]	172
Flexural modulus, E <sub>F</sub> [N/mm <sup>2</sup> ]	7580
Tensile strength, T <sub>s</sub> [N/mm <sup>2</sup> ]	124
Tensile modulus, E <sub>T</sub> [N/mm <sup>2</sup> ]	6890
Compressive strength, C <sub>s</sub> [N/mm <sup>2</sup> ]	117
Compressive modulus, E <sub>C</sub> [N/mm <sup>2</sup> ]	6890

Basic Head, [m] = 5.2084  
 Sigma [N/mm<sup>2</sup>] = E<sub>F</sub>/2 = 86

### Single laminate skin construction

	Shell below 25.1 cm above DWL									
	Bow	5% of LWL aft of FP		40% of LWL aft of FP						Stern
x [m] =	6.708	5.760	1.800	1.280	-0.600	-2.560	-3.840	-5.120	-6.400	-7.292
h [m] =	4.167	6.250	6.250	6.250	5.679	5.083	4.695	4.306	3.917	3.646
s [mm] =	360	400	700	770	900	900	870	830	770	730
A [mm] =	0	30	100	70	10	10	10	8	5	5
CF =	0.082	0.114	0.347	0.401	0.503	0.503	0.479	0.448	0.401	0.370
F =	0.901	0.856	0.597	0.559	0.488	0.488	0.505	0.526	0.559	0.600
p [N/mm <sup>2</sup> ] =	0.0375	0.0535	0.0373	0.0349	0.0277	0.0248	0.0237	0.0227	0.0219	0.0219
k =	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5
k1 =	0.028	0.028	0.028	0.028	0.028	0.028	0.028	0.028	0.028	0.028
1) t [mm] =	5.319	6.527	8.838	9.976	11.299	10.690	10.092	9.435	8.631	8.174
2) t [mm] =	5.149	5.956	8.564	9.774	11.505	11.088	10.549	9.935	9.141	8.659

	Shell above 25.1 cm above DWL									
	Bow	5% of LWL aft of FP		40% of LWL aft of FP						Stern
x [m] =	6.708	5.760	1.800	1.280	-0.600	-2.560	-3.840	-5.120	-6.400	-7.292
h [m] =	3.24632	5.008608	5.008608	5.008608	5.008608	5.008608	5.008608	5.008608	5.008608	2.921688
s [mm] =	500	500	580	700	730	710	690	650	580	540
A [mm] =	0	0	0	0				8	16	20
CF =	0.191	0.191	0.254	0.347	0.370	0.355	0.339	0.308	0.254	0.223
F =	0.779	0.779	0.716	0.623	0.600	0.615	0.631	0.662	0.716	0.747
p [N/mm <sup>2</sup> ] =	0.0253	0.0390	0.0359	0.0312	0.0300	0.0308	0.0316	0.0332	0.0359	0.0218
k =	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5
k1 =	0.028	0.028	0.028	0.028	0.028	0.028	0.028	0.028	0.028	0.028
1) t [mm] =	6.065	7.533	8.377	9.428	9.646	9.503	9.351	8.913	8.146	5.859
2) t [mm] =	6.270	7.245	8.171	9.413	9.692	9.507	9.317	8.809	7.945	6.208

	Deck			Cockpit	Reinforced Shell @ Keel		
	Forward End	Mid	Aft End	Everywhere	Forward End	Mid	Aft End
x [m] =		0.9	-3.2		1.8	1.28	-0.6
h [m] =	2.366	2.366	2.366	2.366	11.250	11.250	10.222
s [mm] =	530	840	490	1000	700	770	900
A [mm] =	100	265	0	0	100	70	10
CF =	0.215	0.456	0.184	0.580	0.347	0.401	0.503
F =	0.755	0.525	0.788	0.434	0.597	0.569	0.488
p [N/mm2] =	0.0179	0.0124	0.0186	0.0103	0.0672	0.0640	0.0499
k =	0.5	0.5	0.5	0.5	0.5	0.5	0.5
k1 =	0.028	0.028	0.028	0.028	0.028	0.028	0.028
1) t [mm] =	4.383	4.998	5.102	7.724	11.857	13.502	15.159
2) t [mm] =	4.802	5.817	5.550	9.281	10.418	11.959	13.995

### Sandwich Construction

Outer skin required section modulus:  $SM_o = t_a^2 * F / (600 * T_s)$

Inner skin required section modulus:  $SM_i = t_a^2 * F / (600 * T_c)$

Required moment of inertia:  $I = t_b^3 * E_f / (2580 * (E_c + E_r))$

#### Core Material Properties

Density [Kg/m <sup>3</sup> ] =	85	
Shear strength [N/mm <sup>2</sup> ] =	1.2	
v =	0.5	
Head factor HF =	0.4	<= always equal to 0.4 for spacing smaller than 1045 mm.
$\tau$ [N/mm <sup>2</sup> ] =	0.6	

#### Lower Panel 1 Sandwich

	Thick. [cm]	Width [cm]	Area [cm <sup>2</sup> ]	Center [cm]	$I_o$ [cm <sup>4</sup> ]				$d_{NA}$ [cm] =	0.550	
Outer skin	0.200	1.000	0.200	0.100	0.001	0.020	0.002		$SM_o$ [cm <sup>3</sup> ] =	0.1497	0.0337
Core	0.700	1.000		0.550					$SM_i$ [cm <sup>3</sup> ] =	0.1497	0.0357
Inner Skin	0.200	1.000	0.200	1.000	0.001	0.200	0.200		I [cm <sup>4</sup> ] =	0.0823	0.0354
Total =	1.100		0.400		0.001	0.220	0.202		Thickness [mm]	9.000	5.000
									Sand. weight, [Kg/m <sup>2</sup> ] =	6.510	

#### Lower Panel 2 Sandwich

	Thick. [cm]	Width [cm]	Area [cm <sup>2</sup> ]	Center [cm]	$I_o$ [cm <sup>4</sup> ]				$d_{NA}$ [cm] =	0.600	
Outer skin	0.200	1.000	0.200	0.100	0.001	0.020	0.002		$SM_o$ [cm <sup>3</sup> ] =	0.1689	0.0504
Core	0.800	1.000		0.600					$SM_i$ [cm <sup>3</sup> ] =	0.1689	0.0534
Inner Skin	0.200	1.000	0.200	1.100	0.001	0.220	0.242		I [cm <sup>4</sup> ] =	0.1013	0.0645
Total =	1.200		0.400		0.001	0.240	0.244		Thickness [mm]	10.000	8.333
									Sand. weight, [Kg/m <sup>2</sup> ] =	6.595	

#### Lower Panel 3 Sandwich

	Thick. [cm]	Width [cm]	Area [cm <sup>2</sup> ]	Center [cm]	$I_o$ [cm <sup>4</sup> ]				$d_{NA}$ [cm] =	0.820	
Outer skin	0.300	1.000	0.300	0.150	0.002	0.045	0.007		$SM_o$ [cm <sup>3</sup> ] =	0.3659	0.0916
Core	1.200	1.000		0.900					$SM_i$ [cm <sup>3</sup> ] =	0.3230	0.0970
Inner Skin	0.250	1.000	0.250	1.625	0.001	0.406	0.660		I [cm <sup>4</sup> ] =	0.3002	0.1583
Total =	1.750		0.550		0.004	0.451	0.667		Thickness [mm]	14.750	14.584
									Sand. weight, [Kg/m <sup>2</sup> ] =	9.153	

#### Lower Panel 4 Sandwich

	Thick. [cm]	Width [cm]	Area [cm <sup>2</sup> ]	Center [cm]	$I_o$ [cm <sup>4</sup> ]				$d_{NA}$ [cm] =	0.883	
Outer skin	0.350	1.000	0.350	0.175	0.004	0.061	0.011		$SM_o$ [cm <sup>3</sup> ] =	0.4826	0.1156
Core	1.400	1.000		1.050					$SM_i$ [cm <sup>3</sup> ] =	0.3818	0.1225
Inner Skin	0.250	1.000	0.250	1.875	0.001	0.469	0.879		I [cm <sup>4</sup> ] =	0.4263	0.2245
Total =	2.000		0.600		0.005	0.530	0.890		Thickness [mm]	17.000	16.042
									Sand. weight, [Kg/m <sup>2</sup> ] =	10.062	

#### Lower Panel 5 Sandwich

	Thick. [cm]	Width [cm]	Area [cm <sup>2</sup> ]	Center [cm]	$I_o$ [cm <sup>4</sup> ]				$d_{NA}$ [cm] =	0.925	
Outer skin	0.350	1.000	0.350	0.175	0.004	0.061	0.011		$SM_o$ [cm <sup>3</sup> ] =	0.5161	0.1555
Core	1.500	1.000		1.100					$SM_i$ [cm <sup>3</sup> ] =	0.4063	0.1648
Inner Skin	0.250	1.000	0.250	1.975	0.001	0.494	0.975		I [cm <sup>4</sup> ] =	0.4774	0.3505
Total =	2.100		0.600		0.005	0.555	0.986		Thickness [mm]	18.000	17.037
									Sand. weight, [Kg/m <sup>2</sup> ] =	10.147	

#### Lower Panel 6 Sandwich

	Thick. [cm]	Width [cm]	Area [cm <sup>2</sup> ]	Center [cm]	$I_o$ [cm <sup>4</sup> ]				$d_{NA}$ [cm] =	0.810	
Outer skin	0.300	1.000	0.300	0.150	0.002	0.045	0.007		$SM_o$ [cm <sup>3</sup> ] =	0.4069	0.1424
Core	1.400	1.000		1.000					$SM_i$ [cm <sup>3</sup> ] =	0.3024	0.1509
Inner Skin	0.200	1.000	0.200	1.800	0.001	0.360	0.648		I [cm <sup>4</sup> ] =	0.3296	0.3071
Total =	1.900		0.500		0.003	0.405	0.655		Thickness [mm]	16.500	15.250
									Sand. weight, [Kg/m <sup>2</sup> ] =	8.583	

Lower Panel 7 Sandwich									$d_{NA}$ [cm] =	0.820	
	Thick. [cm]	Width [cm]	Area [cm <sup>2</sup> ]	Center [cm]	$I_0$ [cm <sup>4</sup> ]				$SM_O$ [cm <sup>3</sup> ] =	0.3659	0.1299
Outer skin	0.300	1.000	0.300	0.150	0.002	0.045	0.007		$SM_I$ [cm <sup>3</sup> ] =	0.3230	0.1376
Core	1.200	1.000		0.900					$I$ [cm <sup>4</sup> ] =	0.3002	0.2674
Inner Skin	0.250	1.000	0.250	1.625	0.001	0.406	0.660		Thickness [mm]	14.750	13.614
Total =	1.750		0.550		0.004	0.451	0.667		Sand. weight, [Kg/m <sup>2</sup> ]	9.153	
Lower Panel 8 Sandwich									$d_{NA}$ [cm] =	0.730	
Outer skin	0.300	1.000	0.300	0.150	0.002	0.045	0.007		$SM_O$ [cm <sup>3</sup> ] =	0.3496	0.1156
Core	1.200	1.000		0.900					$SM_I$ [cm <sup>3</sup> ] =	0.2631	0.1225
Inner Skin	0.200	1.000	0.200	1.600	0.001	0.320	0.512		$I$ [cm <sup>4</sup> ] =	0.2552	0.2245
Total =	1.700		0.500		0.003	0.365	0.519		Thickness [mm]	14.500	11.913
									Sand. weight, [Kg/m <sup>2</sup> ]	8.413	
Lower Panel 9 Sandwich									$d_{NA}$ [cm] =	0.714	
Outer skin	0.250	1.000	0.250	0.125	0.001	0.031	0.004		$SM_O$ [cm <sup>3</sup> ] =	0.2760	0.0978
Core	1.100	1.000		0.800					$SM_I$ [cm <sup>3</sup> ] =	0.2357	0.1037
Inner Skin	0.200	1.000	0.200	1.450	0.001	0.290	0.421		$I$ [cm <sup>4</sup> ] =	0.1970	0.1748
Total =	1.550		0.450		0.002	0.321	0.424		Thickness [mm]	13.250	10.053
									Sand. weight, [Kg/m <sup>2</sup> ]	7.589	
Lower Panel 10 Sandwich									$d_{NA}$ [cm] =	0.669	
Outer skin	0.250	1.000	0.250	0.125	0.001	0.031	0.004		$SM_O$ [cm <sup>3</sup> ] =	0.2520	0.0875
Core	1.000	1.000		0.750					$SM_I$ [cm <sup>3</sup> ] =	0.2161	0.0927
Inner Skin	0.200	1.000	0.200	1.350	0.001	0.270	0.365		$I$ [cm <sup>4</sup> ] =	0.1687	0.1478
Total =	1.450		0.450		0.002	0.301	0.368		Thickness [mm]	12.250	8.872
									Sand. weight, [Kg/m <sup>2</sup> ]	7.504	
Upper Panel 1 Sandwich									$d_{NA}$ [cm] =	0.600	
Outer skin	0.200	1.000	0.200	0.100	0.001	0.020	0.002		$SM_O$ [cm <sup>3</sup> ] =	0.1689	0.0459
Core	0.800	1.000		0.600					$SM_I$ [cm <sup>3</sup> ] =	0.1689	0.0486
Inner Skin	0.200	1.000	0.200	1.100	0.001	0.220	0.242		$I$ [cm <sup>4</sup> ] =	0.1013	0.0533
Total =	1.200		0.400		0.001	0.240	0.244		Thickness [mm]	10.000	5.411
									Sand. weight, [Kg/m <sup>2</sup> ]	6.595	
Upper Panel 2 Sandwich									$d_{NA}$ [cm] =	0.581	
Outer skin	0.250	1.000	0.250	0.125	0.001	0.031	0.004		$SM_O$ [cm <sup>3</sup> ] =	0.2045	0.0668
Core	0.800	1.000		0.650					$SM_I$ [cm <sup>3</sup> ] =	0.1773	0.0708
Inner Skin	0.200	1.000	0.200	1.150	0.001	0.230	0.265		$I$ [cm <sup>4</sup> ] =	0.1187	0.0936
Total =	1.250		0.450		0.002	0.261	0.268		Thickness [mm]	10.250	8.348
									Sand. weight, [Kg/m <sup>2</sup> ]	7.334	
Upper Panel 3 Sandwich									$d_{NA}$ [cm] =	0.625	
Outer skin	0.250	1.000	0.250	0.125	0.001	0.031	0.004		$SM_O$ [cm <sup>3</sup> ] =	0.2282	0.0816
Core	0.900	1.000		0.700					$SM_I$ [cm <sup>3</sup> ] =	0.1967	0.0864
Inner Skin	0.200	1.000	0.200	1.250	0.001	0.250	0.313		$I$ [cm <sup>4</sup> ] =	0.1426	0.1264
Total =	1.350		0.450		0.002	0.281	0.316		Thickness [mm]	11.250	9.683
									Sand. weight, [Kg/m <sup>2</sup> ]	7.419	
Upper Panel 4 Sandwich									$d_{NA}$ [cm] =	0.714	
Outer skin	0.250	1.000	0.250	0.125	0.001	0.031	0.004		$SM_O$ [cm <sup>3</sup> ] =	0.2760	0.1043
Core	1.100	1.000		0.800					$SM_I$ [cm <sup>3</sup> ] =	0.2357	0.1106
Inner Skin	0.200	1.000	0.200	1.450	0.001	0.290	0.421		$I$ [cm <sup>4</sup> ] =	0.1970	0.1828
Total =	1.550		0.450		0.002	0.321	0.424		Thickness [mm]	13.250	11.687
									Sand. weight, [Kg/m <sup>2</sup> ]	7.589	
Upper Panel 5 Sandwich									$d_{NA}$ [cm] =	0.730	
Outer skin	0.300	1.000	0.300	0.150	0.002	0.045	0.007		$SM_O$ [cm <sup>3</sup> ] =	0.3496	0.1088
Core	1.200	1.000		0.900					$SM_I$ [cm <sup>3</sup> ] =	0.2631	0.1153
Inner Skin	0.200	1.000	0.200	1.600	0.001	0.320	0.512		$I$ [cm <sup>4</sup> ] =	0.2552	0.1946
Total =	1.700		0.500		0.003	0.365	0.519		Thickness [mm]	14.500	12.188
									Sand. weight, [Kg/m <sup>2</sup> ]	8.413	
Upper Panel 6 Sandwich									$d_{NA}$ [cm] =	0.714	
Outer skin	0.250	1.000	0.250	0.125	0.001	0.031	0.004		$SM_O$ [cm <sup>3</sup> ] =	0.2760	0.1065
Core	1.100	1.000		0.800					$SM_I$ [cm <sup>3</sup> ] =	0.2357	0.1129
Inner Skin	0.200	1.000	0.200	1.450	0.001	0.290	0.421		$I$ [cm <sup>4</sup> ] =	0.1970	0.1886
Total =	1.550		0.450		0.002	0.321	0.424		Thickness [mm]	13.250	11.854
									Sand. weight, [Kg/m <sup>2</sup> ]	7.589	
Upper Panel 7 Sandwich									$d_{NA}$ [cm] =	0.714	
Outer skin	0.250	1.000	0.250	0.125	0.001	0.031	0.004		$SM_O$ [cm <sup>3</sup> ] =	0.2760	0.1021
Core	1.100	1.000		0.800					$SM_I$ [cm <sup>3</sup> ] =	0.2357	0.1082
Inner Skin	0.200	1.000	0.200	1.450	0.001	0.290	0.421		$I$ [cm <sup>4</sup> ] =	0.1970	0.1771
Total =									Thickness [mm]	13.250	11.520

Total =	1.550		0.450		0.002	0.321	0.424	Sand. weight, [Kg/m <sup>2</sup> ]	7.589	
<b>Upper Panel 8 Sandwich</b>										
	Thick. [cm]	Width [cm]	Area [cm <sup>2</sup> ]	Center [cm]	l <sub>0</sub> [cm <sup>4</sup> ]			d <sub>NA</sub> [cm] =	0.669	
Outer skin	0.250	1.000	0.250	0.125	0.001	0.031	0.004	SM <sub>O</sub> [cm <sup>3</sup> ] =	0.2520	0.0936
Core	1.000	1.000		0.750				SM <sub>I</sub> [cm <sup>3</sup> ] =	0.2161	0.0992
Inner Skin	0.200	1.000	0.200	1.350	0.001	0.270	0.365	I [cm <sup>4</sup> ] =	0.1687	0.1554
Total =	1.450		0.450		0.002	0.301	0.368	Thickness [mm]	12.250	10.852
<b>Upper Panel 9 Sandwich</b>										
	Thick. [cm]	Width [cm]	Area [cm <sup>2</sup> ]	Center [cm]	l <sub>0</sub> [cm <sup>4</sup> ]			d <sub>NA</sub> [cm] =	0.650	
Outer skin	0.200	1.000	0.200	0.100	0.001	0.020	0.002	SM <sub>O</sub> [cm <sup>3</sup> ] =	0.1882	0.0777
Core	0.900	1.000		0.650				SM <sub>I</sub> [cm <sup>3</sup> ] =	0.1882	0.0824
Inner Skin	0.200	1.000	0.200	1.200	0.001	0.240	0.288	I [cm <sup>4</sup> ] =	0.1223	0.1176
Total =	1.300		0.400		0.001	0.260	0.290	Thickness [mm]	11.000	9.683
<b>Upper Panel 10 Sandwich</b>										
	Thick. [cm]	Width [cm]	Area [cm <sup>2</sup> ]	Center [cm]	l <sub>0</sub> [cm <sup>4</sup> ]			d <sub>NA</sub> [cm] =	0.600	
Outer skin	0.200	1.000	0.200	0.100	0.001	0.020	0.002	SM <sub>O</sub> [cm <sup>3</sup> ] =	0.1689	0.0459
Core	0.800	1.000		0.600				SM <sub>I</sub> [cm <sup>3</sup> ] =	0.1689	0.0486
Inner Skin	0.200	1.000	0.200	1.100	0.001	0.220	0.242	I [cm <sup>4</sup> ] =	0.1013	0.0533
Total =	1.200		0.400		0.001	0.240	0.244	Thickness [mm]	10.000	5.259
<b>Deck Station 1 Sandwich</b>										
	Thick. [cm]	Width [cm]	Area [cm <sup>2</sup> ]	Center [cm]	l <sub>0</sub> [cm <sup>4</sup> ]			d <sub>NA</sub> [cm] =	0.500	
Outer skin	0.200	1.000	0.200	0.100	0.001	0.020	0.002	SM <sub>O</sub> [cm <sup>3</sup> ] =	0.1307	0.0225
Core	0.600	1.000		0.500				SM <sub>I</sub> [cm <sup>3</sup> ] =	0.1307	0.0238
Inner Skin	0.200	1.000	0.200	0.900	0.001	0.180	0.162	I [cm <sup>4</sup> ] =	0.0653	0.0251
Total =	1.000		0.400		0.001	0.200	0.164	Thickness [mm]	8.000	5.411
<b>Deck Station 2 Sandwich</b>										
	Thick. [cm]	Width [cm]	Area [cm <sup>2</sup> ]	Center [cm]	l <sub>0</sub> [cm <sup>4</sup> ]			d <sub>NA</sub> [cm] =	0.600	
Outer skin	0.200	1.000	0.200	0.100	0.001	0.020	0.002	SM <sub>O</sub> [cm <sup>3</sup> ] =	0.1689	0.0326
Core	0.800	1.000		0.600				SM <sub>I</sub> [cm <sup>3</sup> ] =	0.1689	0.0346
Inner Skin	0.200	1.000	0.200	1.100	0.001	0.220	0.242	I [cm <sup>4</sup> ] =	0.1013	0.0438
Total =	1.200		0.400		0.001	0.240	0.244	Thickness [mm]	10.000	8.348
<b>Deck Station 3 Sandwich</b>										
	Thick. [cm]	Width [cm]	Area [cm <sup>2</sup> ]	Center [cm]	l <sub>0</sub> [cm <sup>4</sup> ]			d <sub>NA</sub> [cm] =	0.600	
Outer skin	0.200	1.000	0.200	0.100	0.001	0.020	0.002	SM <sub>O</sub> [cm <sup>3</sup> ] =	0.1689	0.0294
Core	0.800	1.000		0.600				SM <sub>I</sub> [cm <sup>3</sup> ] =	0.1689	0.0311
Inner Skin	0.200	1.000	0.200	1.100	0.001	0.220	0.242	I [cm <sup>4</sup> ] =	0.1013	0.0374
Total =	1.200		0.400		0.001	0.240	0.244	Thickness [mm]	10.000	9.683
<b>Cockpit Sandwich</b>										
	Thick. [cm]	Width [cm]	Area [cm <sup>2</sup> ]	Center [cm]	l <sub>0</sub> [cm <sup>4</sup> ]			d <sub>NA</sub> [cm] =	0.714	
Outer skin	0.250	1.000	0.250	0.125	0.001	0.031	0.004	SM <sub>O</sub> [cm <sup>3</sup> ] =	0.2760	0.0811
Core	1.100	1.000		0.800				SM <sub>I</sub> [cm <sup>3</sup> ] =	0.2357	0.0859
Inner Skin	0.200	1.000	0.200	1.450	0.001	0.290	0.421	I [cm <sup>4</sup> ] =	0.1970	0.1715
Total =	1.550		0.450		0.002	0.321	0.424	Thickness [mm]	13.250	11.687
<b>Sand. weight, [Kg/m<sup>2</sup>]</b>										
<b>7.589</b>										

Shell below 25.1 cm above DWL											
	Bow	5% of LWL aft of FP		40% of LWL aft of FP							Stern
x [m] =	6.708	5.760	1.800	1.280	-0.600	-2.560	-3.840	-5.120	-6.400	-7.292	
Outer s. [cm]	0.200	0.200	0.300	0.350	0.350	0.300	0.300	0.300	0.250	0.250	
Core [cm]	0.700	0.800	1.200	1.400	1.500	1.400	1.200	1.200	1.100	1.000	
Inner s. [cm]	0.200	0.200	0.250	0.250	0.250	0.200	0.250	0.200	0.200	0.200	
Shell Above 25.1 cm above DWL											
	Bow	5% of LWL aft of FP		40% of LWL aft of FP							Stern
x [m] =	6.708	5.760	1.800	1.280	-0.600	-2.560	-3.840	-5.120	-6.400	-7.292	
Outer s. [cm]	0.200	0.250	0.250	0.250	0.300	0.250	0.250	0.250	0.200	0.200	
Core [cm]	0.800	0.800	0.900	1.100	1.200	1.100	1.100	1.000	0.900	0.800	
Inner s. [cm]	0.200	0.200	0.200	0.200	0.200	0.200	0.200	0.200	0.200	0.200	